

Date: Wednesday, 22/10/2008 11:24:44 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY		
Job Number	: 42792		Part Number	: D412702045B		
Estimate Number	: 12867		Drawing Number	: IIN D412-702 REV E		
P.O. Number	:		Project Number	: N/A		
This Issue	: 22/10/2008 S.O. No. :		Drawing Revision	: E		
Prsht Rev.	: NC		Material	:		
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 30/10/2008 Qty: 1 Um: Each		
Previous Run	: 42751					
Written By	:					
Checked & Approved By	: JLD 08.10.22					
Comment	: est rev A 07.05.10 new issue EC Est Rev:B 07-07-06 As per Rev E JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	JLD 08.10.22
2.0	D412702111B	Harness Assembly Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-702-045B CHG003	80810120
3.0	D412702113B	Harness Assembly Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) HARNESS ASSEMBLY	88
4.0	D3572041	Guide Assembly Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) HARNESS ASSEMBLY	88 08/10/23 (X)
5.0	AN416A	Bolt Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Bolt	88 08/10/23 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 11:24:44 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS
ASSEMBLY**

Job Number: 42792

Part Number: D412702045B

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	AN425A	BOLT
		
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) BOLT	M104438  SS 08/10/23 (X)
7.0	AN960JD416	Washer
		
	Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s) Washer batch: M108827	 SS 08/10/23 (X)
8.0	MS21042L4	Nut
		
	Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s) Nut batch: M108145	 SS 08/10/23 (X)
9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		
	Comment: INSPECT 100% KITS FOR COMPLETENESS	 SS 08/10/23 (X)
10.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-045B CHG003 Location: _____ Rev C	 SS 08/10/23 (X)
11.0	QC21	FINAL INSPECTION/W/O RELEASE
		
	Comment: FINAL INSPECTION/W/O RELEASE	 08/10/31 (X)
	Completion	08-10-30

Job Completion



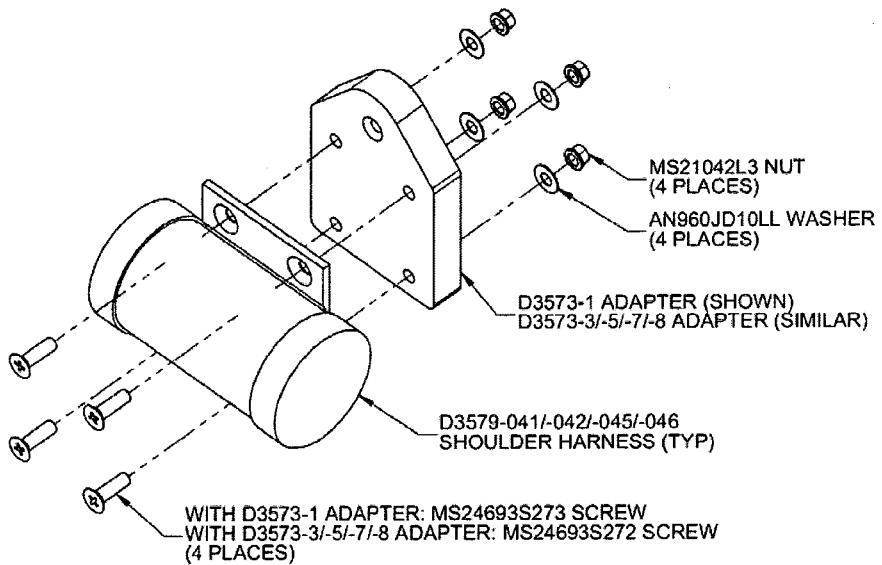
mr 08-10-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

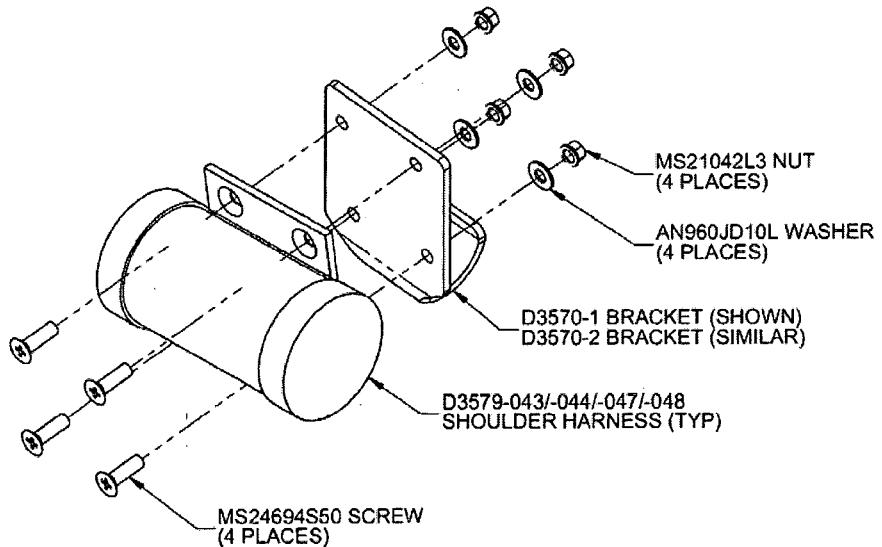
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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